Printing date 05.01.2023

Version number 9

Revision: 05.01.2023

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

· 1.1 Product identifier

· Trade name Kaiflex® Spezialkleber EPDM / Special Adhesive EPDM

- **1.2 Relevant identified uses of the substance or mixture and uses advised against** No further relevant information available.
 - · Application of the substance / the mixture Adhesives
 - · Uses advised against Restricted to professional users.
- 1.3 Details of the supplier of the safety data sheet Manufacturer/Supplier:
 - Kaimann GmbH Hansastr. 2-5; D - 33161 Hövelhof Phone: +49 (0) 5257-9850-0 E-mail: info.kaimann@saint-gobain.com Homepage: www.kaimann.com
 - **Department issuing data specification sheet:** Kaimann GmbH - EHS Phone: +49 (0) 5257-9850-0 E-mail: kaimann-ehs@saint-gobain.com
 - **Department providing the information:** Kaimann GmbH - EHS Phone: +49 (0) 5257-9850-0 E-mail: kaimann-ehs@saint-gobain.com
- · 1.4 Emergency telephone number:

Members of the public seeking specific information on poisons should contact: In England and Wales: NHS 111 - dial 111 In Scotland: NHS 24 - dial 111

SECTION 2: Hazards identification

• 2.1 Classification of the substance or mixture • Classification according to Regulation (EC) No 1272/2008

flame Flam. Lig. 2

H225 Highly flammable liquid and vapour.

environment

Aquatic Chronic 2 H411 Toxic to aquatic life with long lasting effects.



H315 Causes skin irritation.

(Contd. on page 2)



	acco	ording to UK REACH Regula	ition	
Printing date 05.01.2023		Version number 9	Re	evision: 05.01.2023
Trade name Kaiflex® Spezialkleber EPDM / Special Adhesive EPDM				
				(Contd. from page 1)
•		uses serious eye irritation.		
STOT SE 3	H336 Ma	y cause drowsiness or dizziness.		
- 2.2 Label elements				
		julation (EC) No 1272/2008	D regulation	
· Hazard pictogra		Tabelled according to the GB GE	.F Tegulation.	
\wedge	$\mathbf{\wedge}$			
<u>(#)</u>		>		
GHS02 GHS07	GHS0	9		
· Signal word Dan	iger			
		ponents of labelling: alkanes, cyclics, < 5 % n-hexane		
ethyl acetate	5-07, 1808	aikaries, cyclics, < 5 % n-nexarie		
· Hazard statemer				
H225 Highly flamı H315 Causes skiı				
H319 Causes ser	ious eye	irritation.		
H336 May cause				
· Precautionary st		with long lasting effects. s		
P210	Keep a	way from heat, hot surfaces, spar	rks, open flam	nes and other
P241		sources. No smoking. plosion-proof [electrical/ventilating	a/liahtinal eau	inment
	3 IF ON S	SKIN (or hair): Take off immediate		
P305+P351+P338	8 IF IN E	kin with water [or shower]. YES: Rinse cautiously with water		
P403+P233		lenses, if present and easy to do a well-ventilated place. Keep co		
P501	Dispose	e of contents / container to appro	ved waste dis	
· Additional informa		rdance with national regulations.		
		ne-1-thiol. May produce an allergi	ic reaction.	
• 2.3 Other hazards	dDD			
Results of PBT an PBT: Not applical		issessment		
• vPvB: Not applica				
SECTION 3: Composition/information on ingredients				
• 3.2 Mixtures • Description: Adhee	sive.			
Dangerous compo	onents:			
CAS: 64742-49-0	•	Hydrocarbons, C6-C7, isoalkan	es, cyclics,	25-<35%
EC number: 926-605- registration number: (<pre>< 5 % n-hexane Consisting of: 110-54-3 n-hexar</pre>	ne (<5%)	
2119486291-36		Flam. Liq. 2, H225; Asp. Tox. 1,	`	
		Aquatic Chronic 2, H411; Skin I	rrit. 2,	
		H315; STOT SE 3, H336		(Contd. on page 3)

(Contd. on page 3)



*

Printing date 05.01.2023

Version number 9

Revision: 05.01.2023

Trade name Kaiflex® Spezialkleber EPDM / Special Adhesive EPDM

		(Contd. from page 2)
CAS: 141-78-6 EINECS: 205-500-4 registration number: 01- 2119475103-46	ethyl acetate Flam. Liq. 2, H225; Eye Irrit. 2, H319; STOT SE 3, H336, EUH066	25-<35%
CAS: 110-82-7 EINECS: 203-806-2 registration number: 01- 2119463273-41	cyclohexane Flam. Liq. 2, H225; Asp. Tox. 1, H304; Aquatic Acute 1, H400; Aquatic Chronic 1, H410; Skin Irrit. 2, H315; STOT SE 3, H336	10-<15%
CAS: 64-17-5 EINECS: 200-578-6 registration number: 01- 2119457610-43	ethanol Flam. Liq. 2, H225; Eye Irrit. 2, H319 Specific concentration limit: Eye Irrit. 2;H319: C ≥ 50 %	1-<2.5%
CAS: 110-54-3 EINECS: 203-777-6 registration number: 01- 2119480412-44	n-hexane Flam. Liq. 2, H225; Repr. 2, H361f; STOT RE 2, H373; Asp. Tox. 1, H304; Aquatic Chronic 2, H411; Skin Irrit. 2, H315; STOT SE 3, H336 Specific concentration limit: STOT RE 2;H373: C ≥ 5 %	1-<2.5%
CAS: 85-60-9 EINECS: 201-618-5 registration number: 01- 2119951043-47	6,6'-di-tert-butyl-4,4'-butylidenedi-m-cresol Aquatic Chronic 3, H412	<0.5%
	Methylole Skin Sens. 1, H317	≥0.1-<0.5%
CAS: 112-55-0 EINECS: 203-984-1 registration number: 01- 2119491318-31	dodecane-1-thiol Asp. Tox. 1, H304; Skin Corr. 1C, H314; Eye Dam. 1, H318; Aquatic Acute 1, H400 (M=10); Aquatic Chronic 1, H410 (M=10); Skin Sens. 1A, H317	≥0.0025-<0.025%

· Additional information

If any R-phrases (risk-phrases) are listed, please refer for the exact wording to section 16. Contains < 0.1 % benzene (Note P)

SECTION 4: First aid measures

· 4.1 Description of first aid measures

General information

Instantly remove any clothing soiled by the product.

- Take affected persons into the open air.
- · After inhalation Supply fresh air; consult physician in case of symptoms.
- After skin contact Instantly wash with water and soap and rinse thoroughly.
- · After eye contact

Rinse opened eye for several minutes under running water. If symptoms persist, consult physician.

• After swallowing In case of persistent symptoms consult physician.

4.2 Most important symptoms and effects, both acute and delayed

- No further relevant information available.
- 4.3 Indication of any immediate medical attention and special treatment needed
- If swallowed or in case of vomiting, danger of entering the lungs

(Contd. on page 4)



Printing date 05.01.2023

Version number 9

Revision: 05.01.2023

Trade name Kaiflex® Spezialkleber EPDM / Special Adhesive EPDM

(Contd. from page 3)

SECTION 5: Firefighting measures

5.1 Extinguishing media

· Suitable extinguishing agents

Foam extinguishing agent

CO2, extinguishing powder or water jet. Fight larger fire with alcohol-resistant foam.

· For safety reasons unsuitable extinguishing agents Water with a full water jet.

5.2 Special hazards arising from the substance or mixture

Can be released in case of fire Carbon monoxide (CO)

• 5.3 Advice for firefighters

Protective equipment:

Wear self-contained breathing apparatus. Do not inhale explosion gases or combustion gases.

SECTION 6: Accidental release measures

 \cdot 6.1 Personal precautions, protective equipment and emergency procedures Wear protective clothing.

6.2 Environmental precautions:

Do not allow product to reach sewage system or water bodies.

Prevent material from reaching sewage system, holes and cellars. Inform respective authorities in case product reaches water or sewage system. Prevent from spreading (e.g. by damming-in or oil barriers).

- 6.3 Methods and material for containment and cleaning up: Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust). Dispose of contaminated material as waste according to item 13. Ensure adequate ventilation.
- 6.4 Reference to other sections

See Section 7 for information on safe handling See Section 8 for information on personal protection equipment. See Section 13 for information on disposal.

SECTION 7: Handling and storage

· 7.1 Precautions for safe handling

Store in cool, dry place in tightly closed containers. Open and handle container with care. Use only in well ventilated areas.

Ensure good interior ventilation, especially at floor level. (Fumes are heavier than air).

· Information about protection against explosions and fires:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

Use only in explosion-proof area.

Highly volatile, flammable constituents are released during processing.

Fumes can combine with air to form an explosive mixture.

Flammable mixtures may be formed in empty containers.

· 7.2 Conditions for safe storage, including any incompatibilities

Storage

• Requirements to be met by storerooms and containers: Store in cool location.

Prevent any penetration into the ground.

· Information about storage in one common storage facility: Not required.

(Contd. on page 5)



Printing date 05.01.2023

Version number 9

Revision: 05.01.2023

Trade name Kaiflex® Spezialkleber EPDM / Special Adhesive EPDM

(Contd. from page 4)

· Further information about storage conditions:

Keep container tightly sealed.

Store in cool, dry conditions in well sealed containers.

• 7.3 Specific end use(s) No further relevant information available.

SECTION 8: Exposure controls/personal protection

· 8.1 Control parameters

· Components with critical values that require monitoring in the workplace:

141-78-6 ethyl acetate

WEL Short-term value: 1468 mg/m³, 400 ppm

Long-term value: 734 mg/m³, 200 ppm

110-82-7 cyclohexane

WEL Short-term value: 1050 mg/m³, 300 ppm

Long-term value: 350 mg/m³, 100 ppm

64-17-5 ethanol

WEL Long-term value: 1920 mg/m³, 1000 ppm

110-54-3 n-hexane

WEL Long-term value: 72 mg/m³, 20 ppm

- Regulatory information WEL: EH40/2020
- · Additional information:

The lists that were valid during the compilation were used as basis.

· 8.2 Exposure controls

· Additional information about design of technical systems: No further data; see item 7.

· Individual protection measures, such as personal protective equipment

General protective and hygienic measures
Standard precautionary measures for handling chemicals are to be observed.
Keep away from food, beverages and animal feed.
Instantly remove any soiled and impregnated garments.
Wash hands during breaks and at the end of work.
Do not inhale gases / fumes / aerosols.
Avoid contact with the eyes and skin.
Do not eat or drink while working.

• Breathing equipment:

Use breathing protection in case of insufficient ventilation (EN 14387).

Filter AX (boining point < 61 °C); Filter A (boiling point > 60 °C).

Only when applied by spray methods, if no adequate extraction system is in place (EN 149). Filter A/P2

Hand protection Impervious gloves (EN 374).

- · Material of gloves Butyl rubber, BR
- · Penetration time of glove material

The exact time limit until penetration has to be found out from the manufacturer of the protective gloves; please ensure that this value is not exceeded.

Gloves made of the following material are suitable for the permanent contact with this material in work areas which do not have an above-average risk of injury (e.g. laboratories):

LLDPE gloves

• For the permanent contact gloves made of the following materials are suitable: LLDPE gloves

(Contd. on page 6)



Printing date 05.01.2023 Version number 9 Revision: 05.01.2023 Trade name Kaiflex® Spezialkleber EPDM / Special Adhesive EPDM (Contd. from page 5) · For permanent contact of max. 15 minutes, gloves made of the following materials are suitable: Butyl rubber, BR • To protect against splashing, gloves made of the following materials are suitable: Chloroprene rubber, CR Not suitable are gloves made of the following materials: Leather gloves Strong gloves Eye/face protection Safety glasses recommended during refilling and spraying. Safety glasses **SECTION 9: Physical and chemical properties** 9.1 Information on basic physical and chemical properties General Information · Physical state Fluid · Colour: According to product specification · Smell: Characteristic · Odour threshold: Not determined. · Melting point/freezing point: Not determined · Boiling point or initial boiling point and >48 °C boiling range Flammability Highly flammable. Lower and upper explosion limit · Lower: 1.1 Vol % · Upper: 15 Vol % -21 °C · Flash point: · Ignition temperature: >200 °C · Decomposition temperature: Not determined. pH at 20 °C 7 · Viscosity: Kinematic viscosity Not determined. · dynamic at 20 °C: 1.500 mPas · Solubility · Water: Not miscible or difficult to mix · Partition coefficient n-octanol/water (log Not determined. value) · Vapour pressure at 20 °C: 110 hPa · Density and/or relative density Density at 20 °C 0.85 g/cm³ · Relative density Not determined. · Vapour density Not determined. 9.2 Other information VOC - Volatile Organic Compounds · European Union 75.21 % · Switzerland 75.21 % 639.3 g/l / 5.34 lb/gal U.S.A (less water and less exempts) Appearance: · Form: Fluid

(Contd. on page 7)



Printing date 05.01.2023

Version number 9

Revision: 05.01.2023

Trade name Kaiflex® Spezialkleber EPDM / Special Adhesive EPDM

 Important information on protection of health and environment, and on safety. Spontaneous combustion: Spontaneous combustion: Spontaneous combustion: Product does not undergo spontaneous combustion. Product is not explosive. However, formation of explosive air/steam mixtures is possible. Solvent content: Organic solvents: Solid content: Organic solvents: Solid content: Organic solvents: Solid content: Evaporation rate Information with regard to physical hazard classes Explosives Flammable gases Oxidising gases Gases under pressure Flammable liquids Flammable solids Self-reactive substances and mixtures Substances and mixtures, which emit flammable gases in contact with water Ovidising uses in contact with water 		(Contd. from page 6)
Spontaneous combustion:Product does not undergo spontaneous combustion.Explosive properties:Product is not explosive. However, formation of explosive air/steam mixtures is possible.Solvent content:75.2 % 25.0 %Organic solvents:75.2 % 25.0 %Change in conditionNot determined.Evaporation rateNot determined.Information with regard to physical hazard classesnot applicable not applicableFlammable gasesnot applicable applicableGases under pressurenot applicable applicableFlammable liquidsHighly flammable liquid and vapour. not applicableFlammable solidsnot applicable not applicableSelf-reactive substances and mixtures Substances and mixturesnot applicable not applicablePyrophoric liquidsnot applicable not applicableSubstances and mixtures Substances and mixtures, which emit flammable gases in contact with waternot applicable	 Important information on protection of 	
• Explosive properties: combustion. • Explosive properties: Product is not explosive. However, formation of explosive air/steam mixtures is possible. • Solvent content: 75.2 % • Solid content: 25.0 % • Change in condition 25.0 % • Explosives Not determined. • Information with regard to physical hazard classes not applicable • Explosives not applicable • Flammable gases not applicable • Oxidising gases not applicable • Gases under pressure not applicable • Flammable liquids Highly flammable liquid and vapour. • Flammable solids not applicable • Self-reactive substances and mixtures not applicable • Pyrophoric solids not applicable • Pyrophoric solids not applicable • Substances and mixtures, which emit flammable gases in contact with water not applicable	health and environment, and on safety.	
 Explosive properties: Product is not explosive. However, formation of explosive air/steam mixtures is possible. Solvent content: Organic solvents: Solid content: Solid content: Solid content: Solid content: Change in condition Evaporation rate Information with regard to physical hazard classes Explosives Flammable gases Aerosols Oxidising gases Gases under pressure Flammable liquids Flammable liquids Flammable solids Self-reactive substances and mixtures Pyrophoric solids Self-heating substances and mixtures Systances and mixtures, which emit flammable gases in contact with water 	Spontaneous combustion:	
Solvent content: organic solvents: 75.2 % Solid content: 25.0 % Change in condition Not determined. Information with regard to physical hazard classes not applicable Explosives not applicable Aerosols not applicable Oxidising gases not applicable Flammable liquids Highly flammable liquid and vapour. Flammable solids not applicable Self-reactive substances and mixtures not applicable Pyrophoric liquids not applicable Pyrophoric solids not applicable Self-heating substances and mixtures not applicable Substances and mixtures, which emit flammable gases in contact with water not applicable	Evaluative avenaution.	
Solvent content: possible. • Organic solvents: 75.2 % • Solid content: 25.0 % • Change in condition 25.0 % • Evaporation rate Not determined. • Information with regard to physical hazard classes not applicable • Explosives not applicable • Flammable gases not applicable • Oxidising gases not applicable • Gases under pressure not applicable • Flammable liquids Highly flammable liquid and vapour. • Flammable solids not applicable • Self-reactive substances and mixtures not applicable • Pyrophoric liquids not applicable • Pyrophoric solids not applicable<	· Explosive properties:	
Solvent content: 75.2 % Solid content: 25.0 % Change in condition Not determined. Evaporation rate Not determined. Information with regard to physical hazard classes not applicable Explosives not applicable Flammable gases not applicable Oxidising gases not applicable Gases under pressure not applicable Flammable liquids Highly flammable liquid and vapour. Flammable solids not applicable Self-reactive substances and mixtures not applicable Pyrophoric liquids not applicable Pyrophoric solids not applicable Self-heating substances and mixtures not applicable Substances and mixtures, which emit not applicable Substances and mixtures, which emit not applicable		
 Organic solvents: 75.2 % Solid content: 25.0 % Change in condition Evaporation rate Information with regard to physical hazard classes Explosives Flammable gases Aerosols Oxidising gases Gases under pressure Flammable liquids Flammable solids Flammable solids Self-reactive substances and mixtures Pyrophoric liquids Self-heating substances and mixtures Substances and mixtures, which emit flammable gases in contact with water 	Solvent content:	
· Solid content: 25.0 % · Change in condition . · Evaporation rate Not determined. · Information with regard to physical hazard classes . · Explosives not applicable · Flammable gases not applicable · Aerosols not applicable · Oxidising gases not applicable · Gases under pressure not applicable · Flammable liquids Highly flammable liquid and vapour. · Flammable solids not applicable · Self-reactive substances and mixtures not applicable · Pyrophoric liquids not applicable · Substances and mixtures, which emit flammable gases in contact with water not applicable		75.2 %
• Change in condition Not determined. • Evaporation rate Not determined. • Information with regard to physical hazard classes not applicable • Explosives not applicable • Flammable gases not applicable • Aerosols not applicable • Oxidising gases not applicable • Gases under pressure not applicable • Flammable liquids Highly flammable liquid and vapour. • Flammable solids not applicable • Self-reactive substances and mixtures not applicable • Pyrophoric liquids not applicable • Pyrophoric solids not applicable • Substances and mixtures not applicable • Substances and mixtures not applicable • Substances and mixtures not applicable • Substances and mixtures, which emit flammable gases in contact with water not applicable		
· Evaporation rateNot determined.· Information with regard to physical hazard classes-· Classesnot applicable· Explosivesnot applicable· Flammable gasesnot applicable· Aerosolsnot applicable· Oxidising gasesnot applicable· Gases under pressurenot applicable· Flammable liquidsHighly flammable liquid and vapour.· Flammable solidsnot applicable· Self-reactive substances and mixturesnot applicable· Pyrophoric liquidsnot applicable· Pyrophoric solidsnot applicable· Substances and mixturesnot applicable		2010 /0
classes• Explosivesnot applicable• Flammable gasesnot applicable• Aerosolsnot applicable• Oxidising gasesnot applicable• Gases under pressurenot applicable• Flammable liquidsHighly flammable liquid and vapour.• Flammable solidsnot applicable• Self-reactive substances and mixturesnot applicable• Pyrophoric liquidsnot applicable• Pyrophoric solidsnot applicable• Self-heating substances and mixturesnot applicable• Substances and mixtures, which emitnot applicable• Substances and mixtures, which emitnot applicable	•	Not determined.
 Explosives not applicable not applicable Flammable gases not applicable Aerosols not applicable Oxidising gases not applicable Gases under pressure not applicable Flammable liquids Highly flammable liquid and vapour. Flammable solids not applicable Self-reactive substances and mixtures not applicable Pyrophoric liquids not applicable Self-heating substances and mixtures not applicable Substances and mixtures which emit flammable gases in contact with water not applicable 	· Information with regard to physical hazard	
Flammable gasesnot applicableAerosolsnot applicableOxidising gasesnot applicableGases under pressurenot applicableFlammable liquidsHighly flammable liquid and vapour.Flammable solidsnot applicableSelf-reactive substances and mixturesnot applicablePyrophoric liquidsnot applicablePyrophoric solidsnot applicableSelf-heating substances and mixturesnot applicableSubstances and mixturesnot applicableSubstances and mixtures, which emitnot applicableImage: Substances and mixtures, which emitnot applicableSubstances and mixtures, which emitnot applicable	classes	
 Aerosols Oxidising gases Gases under pressure Flammable liquids Flammable solids Self-reactive substances and mixtures Pyrophoric liquids Pyrophoric solids Self-heating substances and mixtures Substances and mixtures, which emit flammable gases in contact with water 	· Explosives	not applicable
Oxidising gasesnot applicableGases under pressurenot applicableFlammable liquidsHighly flammable liquid and vapour.Flammable solidsnot applicableSelf-reactive substances and mixturesnot applicablePyrophoric liquidsnot applicablePyrophoric solidsnot applicableSelf-heating substances and mixturesnot applicableSubstances and mixturesnot applicableSubstances and mixturesnot applicableSubstances and mixtures, which emitnot applicableflammable gases in contact with waternot applicable	 Flammable gases 	not applicable
Gases under pressurenot applicableFlammable liquidsHighly flammable liquid and vapour.Flammable solidsnot applicableSelf-reactive substances and mixturesnot applicablePyrophoric liquidsnot applicablePyrophoric solidsnot applicableSelf-heating substances and mixturesnot applicableSubstances and mixtures, which emitnot applicableflammable gases in contact with waternot applicable	· Aerosols	not applicable
Flammable liquidsHighly flammable liquid and vapour. not applicableFlammable solidsnot applicableSelf-reactive substances and mixturesnot applicablePyrophoric liquidsnot applicablePyrophoric solidsnot applicableSelf-heating substances and mixturesnot applicableSubstances and mixtures, which emit flammable gases in contact with waternot applicable		not applicable
Flammable solidsnot applicableSelf-reactive substances and mixturesnot applicablePyrophoric liquidsnot applicablePyrophoric solidsnot applicableSelf-heating substances and mixturesnot applicableSubstances and mixtures, which emitnot applicableflammable gases in contact with waternot applicable		not applicable
 Self-reactive substances and mixtures Pyrophoric liquids Pyrophoric solids Self-heating substances and mixtures Substances and mixtures, which emit flammable gases in contact with water 		Highly flammable liquid and vapour.
Pyrophoric liquidsnot applicablePyrophoric solidsnot applicableSelf-heating substances and mixturesnot applicableSubstances and mixtures, which emitnot applicableflammable gases in contact with waternot applicable	 Flammable solids 	
Pyrophoric solidsnot applicableSelf-heating substances and mixturesnot applicableSubstances and mixtures, which emitnot applicableflammable gases in contact with waternot applicable		
Self-heating substances and mixturesnot applicableSubstances and mixtures, which emitnot applicableflammable gases in contact with waternot applicable		
Substances and mixtures, which emit flammable gases in contact with water not applicable		
flammable gases in contact with water not applicable		not applicable
	•	
• Oxidising liquids not applicable		
	 Oxidising liquids 	not applicable
Oxidising solids not applicable	0	
Organic peroxides not applicable	•	
Corrosive to metals not applicable		
Desensitised explosives not applicable	 Desensitised explosives 	not applicable

SECTION 10: Stability and reactivity

· 10.1 Reactivity No further relevant information available.

10.2 Chemical stability

• Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.

- 10.3 Possibility of hazardous reactions
- Forms explosive gas mixture with air

Develops readily flammable gases / fumes

Reacts with strong acids and alkali

Used empty containers may contain product gases which form explosive mixtures with air Forms explosive gas mixture with air

Can form explosive mixtures in air if heated above flash point and/or when sprayed or atomised

• **10.4 Conditions to avoid** No further relevant information available.

 \cdot 10.5 Incompatible materials: No further relevant information available.

10.6 Hazardous decomposition products:

Hydrocarbons

Inflammable gases/vapours

(Contd. on page 8)



Printing date 05.01.2023

Version number 9

Revision: 05.01.2023

Trade name Kaiflex® Spezialkleber EPDM / Special Adhesive EPDM

(Contd. from page 7)

Carbon monoxide and carbon dioxide

SECTION 11: Toxicological information

· 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

• Acute toxicity Based on available data, the classification criteria are not met.

 LD/LC50 values that are relevant for classification: 				
64742-49-0 Hydrocarbons, C6-C7, isoalkanes, cyclics, < 5 % n-hexane				
Oral	LD50 oral	16,750 mg/kg (rat)		
Dermal	LD50 dermal	>8,000 mg/kg (rabbit)		
Inhalative	LC50 / 4 h	43.7 mg/l (rat)		
141-78-6 e	141-78-6 ethyl acetate			
Oral	LD50 oral	4,934 mg/kg (rabbit)		
Dermal	LD50 dermal	18,000 mg/kg (rabbit)		
Inhalative	LC50 / 4 h	56 mg/l (rat)		
110-82-7 c	cyclohexane			
Oral	LD50 oral	5,100 mg/kg (rat)		
Inhalative	LC50 / 4 h	>32.88 mg/l (rat)		
64-17-5 et	hanol			
Oral	LD50 oral	6,200 mg/kg (rat)		
Dermal	LD50 dermal	20,000 mg/kg (rabbit)		
Inhalative	LC50 / 4 h	95.6 mg/l (rat)		
110-54-3 r				
Oral	LD50 oral	28,710 mg/kg (rat)		
85-60-9 6,	6'-di-tert-buty	/l-4,4'-butylidenedi-m-cresol		
Oral	LD50 oral	7,940 mg/kg (rat)		
		7,940 mg/kg (rabbit)		
112-55-0 dodecane-1-thiol				
Oral		5,500 mg/kg (rat)		
	LD50 dermal	2,200 mg/kg (rat)		

• to the skin: Causes skin irritation.

• to the eye: Causes serious eye irritation.

• STOT-single exposure May cause drowsiness or dizziness.

11.2 Information on other hazards

· Endocrine disrupting properties

85-60-9 6,6'-di-tert-butyl-4,4'-butylidenedi-m-cresol

List II

SECTION 12: Ecological information

· 12.1 Toxicity

· Aquatic toxic	ity:		
64742-49-0 Hydrocarbons, C6-C7, isoalkanes, cyclics, < 5 % n-hexane			
LC50 / 96 h	9.776 mg/l (rainbow trout)		
LC50 / 48 h	10 mg/l (orfe (ide))		
EC50 / 48 h	17.06 mg/l (water flea)		

(Contd. on page 9)



Printing date 05.01.2023

Version number 9

Revision: 05.01.2023

Trade name Kaiflex® Spezialkleber EPDM / Special Adhesive EPDM

(Contd. from page 8) EC50 / 72 h 75.6 mg/l (green algae) 141-78-6 ethyl acetate LC50 / 96 h 431 mg/l (zebrafish) 230 mg/l (rainbow trout) 230 mg/l (fathead minnow) LC50 / 48 h 350 mg/l (orfe (ide)) LC50 200 mg/l (rat) EC50 / 48 h 3,300 mg/l (green algae) 610 mg/l (water flea) EC50 / 24 h 724 mg/l (water flea) **EC50** 17.9 mg/l (green algae) 110-82-7 cyclohexane LC50 / 96 h 4.53 mg/l (fathead minnow) EC50 / 48 h 0.9 mg/l (water flea) 3.428 mg/l (green algae) EC50 / 72 h 64-17-5 ethanol LC50 / 96 h 10,000 mg/l (zebrafish) LC50 / 48 h 10,000 mg/l (orfe (ide)) EC50 / 48 h 9,268 mg/l (water flea) 110-54-3 n-hexane LC0 150-4,280 mg/l (orfe (ide)) EC50 / 48 h (static) 45 mg/l (water flea) EC50 / 24 h >50->1,000 mg/l (water flea) 85-60-9 6.6'-di-tert-butyl-4.4'-butylidenedi-m-cresol LC50 / 96 h (static) 1,100 mg/l (fathead minnow) EC50 / 48 h (static) 110 mg/l (water flea) EC50 / 72 h 1,100 mg/l (green microalgae) • 12.2 Persistence and degradability No further relevant information available. · 12.3 Bioaccumulative potential No further relevant information available. · 12.4 Mobility in soil No further relevant information available. 12.5 Results of PBT and vPvB assessment · **PBT:** Not applicable. · vPvB: Not applicable. 12.6 Endocrine disrupting properties For information on endocrine disrupting properties see section 11. · 12.7 Other adverse effects · Remark: Toxic for fish Behaviour in sewage plants:

141-78-6 ethyl acetate

EC10 / 16 h 2,900 mg/l (pseudomonas putida)

· Additional ecological information:

· General notes:

Water hazard class 2 (Self-assessment): hazardous for water.

Do not allow product to reach ground water, water bodies or sewage system.

Danger to drinking water if even small quantities leak into soil.

(Contd. on page 10)



Revision: 05.01.2023 Printing date 05.01.2023 Version number 9 Trade name Kaiflex® Spezialkleber EPDM / Special Adhesive EPDM (Contd. from page 9) Also poisonous for fish and plankton in water bodies. The product contains materials that are harmful to the environment. Toxic for aquatic organisms **SECTION 13: Disposal considerations** · 13.1 Waste treatment methods · Recommendation Must not be disposed of together with household garbage. Do not allow product to reach sewage system. Hand over to disposers of hazardous waste. · Uncleaned containers/packaging material: **Recommendation:** Packagings that cannot be cleaned are to be disposed of in the same manner as the product. Packaging can be reused or recycled after cleaning. Packaging with cured adhesive residues can be recycled. Packaging with cured adhesive residues can be treated as household waste. Packaging with uncured adhesive residues must be disposed of as hazardous waste. · Recommended cleaning agent: Solvent naphtha **SECTION 14: Transport information** · 14.1 UN number or ID number · ADR. IMDG. IATA UN1133 14.2 UN proper shipping name · ADR 1133 ADHESIVES, ENVIRONMENTALLY HAZARDOUS · IMDG ADHESIVES, MARINE POLLUTANT ·IATA ADHESIVES · 14.3 Transport hazard class(es) · ADR Class 3 (F1) Flammable liquids. · Label 3 · IMDG · Class 3 Flammable liquids.

(Contd. on page 11)



Printing date 05.01.2023

Version number 9

Revision: 05.01.2023

Trade name Kaiflex® Spezialkleber EPDM / Special Adhesive EPDM

	(Contd. from page 10)
· Label	3
·IATA	
· Class · Label	3 Flammable liquids. 3
· 14.4 Packing group · ADR, IMDG, IATA	II
· 14.5 Environmental hazards:	Product contains environmentally hazardous substances: Naphtha
 Marine pollutant: Special marking (ADR): 	Symbol (fish and tree) Symbol (fish and tree)
 • 14.6 Special precautions for user • Kemler Number: • EMS Number: • Stowage Category 	Warning: Flammable liquids. 33 F-E,S-D B
 14.7 Maritime transport in bulk according IMO instruments 	to Not applicable.
· Transport/Additional information:	
ADR Limited quantities (LQ) Excepted quantities (EQ) Transport category	5L Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml 2
· Tunnel restriction code	D/E
 IMDG Limited quantities (LQ) Excepted quantities (EQ) 	5L Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· UN "Model Regulation":	UN 1133 ADHESIVES, 3, II, ENVIRONMENTALLY HAZARDOUS

(Contd. on page 12)



Printing date 05.01.2023

Version number 9

Revision: 05.01.2023

Trade name Kaiflex® Spezialkleber EPDM / Special Adhesive EPDM

(Contd. from page 11)

SECTION 15: Regulatory information

- 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
 - Chemical safety assessment
 - Seveso category
 - E2 Hazardous to the Aquatic Environment P5c FLAMMABLE LIQUIDS
 - · Qualifying quantity (tonnes) for the application of lower-tier requirements 200 t
 - Qualifying quantity (tonnes) for the application of upper-tier requirements 500 t

• 15.2 Chemical safety assessment: A Chemical Safety Assessment has been carried out.

SECTION 16: Other information

These data are based on our present knowledge. They shall, however, not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

All standard industrial precautions apply, concerning protection of health, and safe handling. The recommendations have to be examined in the context of the application for which the product is intended, and observed as necessary.

Relevant phrases

- H225 Highly flammable liquid and vapour.
- H304 May be fatal if swallowed and enters airways.
- H314 Causes severe skin burns and eye damage.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H319 Causes serious eye irritation.
- H336 May cause drowsiness or dizziness.
- H361f Suspected of damaging fertility.
- H373 May cause damage to organs through prolonged or repeated exposure.
- H400 Very toxic to aquatic life.
- H410 Very toxic to aquatic life with long lasting effects.
- H411 Toxic to aquatic life with long lasting effects.
- H412 Harmful to aquatic life with long lasting effects.
- EUH066 Repeated exposure may cause skin dryness or cracking.

Abbreviations and acronyms:

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

- CAS: Chemical Abstracts Service (division of the American Chemical Society) LC50: Lethal concentration, 50 percent
- LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Flam. Liq. 2: Flammable liquids - Category 2

Skin Corr. 1C: Skin corrosion/irritation – Category 1C Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Dam. 1: Serious eye damage/eye irritation - Category 1

Eye Irrit. 2: Serious eye damage/eye irritation - Category 2

Skin Sens. 1: Skin sensitisation - Category 1

Skin Sens. 1A: Skin sensitisation - Category 1A

Repr. 2: Reproductive toxicity - Category 2

STOT SE 3: Specific target organ toxicity (single exposure) - Category 3

(Contd. on page 13)



Printing date 05.01.2023

Version number 9

Revision: 05.01.2023

Trade name Kaiflex® Spezialkleber EPDM / Special Adhesive EPDM

(Contd. from page 12)

STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2 Asp. Tox. 1: Aspiration hazard – Category 1 Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1

Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1 Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2 Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2 • * **Data modified in comparison to the previous version.**

(Contd. on page 14)



Printing date 05.01.2023

Version number 9

Revision: 05.01.2023

Trade name Kaiflex® Spezialkleber EPDM / Special Adhesive EPDM

(Contd. from page 13)

Annex: Exposure scenario

- Product category PC9a Coatings and paints, thinners, paint removers
- · Environmental release category
- ERC4 Use of non-reactive processing aid at industrial site (no inclusion into or onto article) **Notes** Do not use for private / domestic purposes (household).
- **Description of the activities / processes covered in the Exposure Scenario** See section 1 of the annex to the Safety Data Sheet.
- Conditions of use
 - · Duration and frequency
 - 8hrs (full working shift).
 - 5 workdays/week.
- Physical parameters
 - Physical state Fluid
 - · Concentration of the substance in the mixture The substance is minor component.
 - · Used amount per time or activity 6000 annual tons per plant
- Other operational conditions
 - Other operational conditions affecting environmental exposure

Number of emission days in the year: 300

• Other operational conditions affecting worker exposure Avoid contact with the skin and eyes. Take precautionary measures against static discharge.

Keep away from sources of ignition - No smoking.

Risk management measures

Worker protection

- · Technical protective measures
- Ensure good ventilation/extraction system at the workplace.
- · Personal protective measures
- Avoid contact with the eyes and skin.
- Wear suitable protective gloves and protective goggles /face protection during work.

Take care of good cleanliness and tidiness.

- Do not inhale gases / fumes / aerosols.
- Measures for consumer protection Ensure adequate labelling.

· Environmental protection measures

- Water Do not allow to reach ground water, water bodies or sewage system.
- · Soil Avoid contact with soil and / or ground water during the application.
- · Disposal measures

Forward for special waste incineration in compliance with local legal provisions. Ensure that waste is collected and contained.

- · Disposal procedures
- Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- \cdot Waste type Partially emptied and uncleaned packaging

· Exposure estimation

- **Consumer** Not relevant for this Exposure Scenario.
- · Guidance for downstream users No further relevant information available.

